



## WORK INSTRUCTION Removal of Decals

WI No: 501

Issue No: 02

Opp. No:

Prod.Nos

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### PURPOSE:

The purpose of this procedure is to provide specific instructions for the removal of pressure-sensitive adhesive coated film products.

### SCOPE:

This specification covers the removal of flexible vinyl decals from general surfaces.

### INSTRUCTIONS:

When removing unwanted materials from surfaces, it is essential that it is done with considerable care.

Removal method:

1. The removal operation must be carried out on surfaces at a minimum temperature of 20°C.
2. Warm the vinyl and surrounding area with a stream of hot air using a hot air gun or equivalent.
3. Gently lift one end of the decal and gradually peel it away from the vehicle body.
4. Continue as above until the whole part has been completely removed.
5. Remove any residual adhesive from the surface by gently rubbing with a clean lint free cloth dampened with Isopropyl Alcohol or equivalent.